



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9703
Job Sheet 173369



Part No: 646.9703

Job Qty: 1 ea

Part Name: Cutter Sub Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/1/18

Job Tracking No:

Due Date: 3/9/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D2 IPP REV:A NEW ISSUE 16-03-07 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/8/18	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	1 pcs		3/8/18	0.00	0.00	Packaging1-1		
120	Small Fab	1 pcs		3/9/18	0.00	0.33	Small Fab-1		
130	QC	1 pcs		3/9/18	0.00	0.00	QC5		
140	Packaging	1 pcs		3/9/18	0.00	0.00	Packaging3-1		
150	QC21-SA	1 Ea		3/9/18	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply locite 598 on all faying surfaces per note .
Descriptions: 140 - ***IDENTIFY AS PER IAW MPP-120***

DAS
21
9-80 MAR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
601.1541	Locknut (MS21042L08) (8-32 Thd) (Cad Plated) (100 Q)	6 pcs (6 ea)	90-Start up Operation	
601.2764	Washer (NAS1149Fn832P)	12 Ea (12 ea)	90-Start up Operation	
646.9711	Blade	2 Ea (2 ea)	90-Start up Operation	5046279
646.9713	Body	1 Ea (1 ea)	90-Start up Operation	
MS27039-08-19	Screw	6 Ea (6 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	601.1541	6	0	0
	601.2764	12	0	0
	646.9711	2	3	0
	646.9713	1	5	0
	MS27039-08-19	6	2,222	0

001279

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QS1042) Approval		
Description Work Order Deviation				Disposition				Completed By Supervisor Verification Coordinator Initial d Wrong dimensions er tolerance irect Missing d	
Root Cause		FAULT CATEGORY						Part: 646.9703 Job No: 173369 Serial No/Batch: S046685 Revision: Inspector: Container No: S046685 DART AEROSPACE 1270 Aberden Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com	
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐		
Design	☐	Operator	☐	Bending	☐	Set-up	☐		
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐		
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐		
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐		
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐		
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐		
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐		
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐		
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐		
Past Expiry Date	☐	Manufacturing Process	☐	OTHER :					
Misidentified	☐	Past Due	☐						



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001279	S046279	646.9711	Blade	F150089	CCK043	2
001279	S046677	646.9713	Body	S029923	CCK013	1
001279	S046683	MS21042L08	Nut	S016879	ST303	6
001279	S046684	MS27039-08-19	Screw	S027543	ST277	6
001279	S046682	NAS1149FN832P	Washer	S020604	ST263	12

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/1/18 8:01 AM dart.quirion.sonia